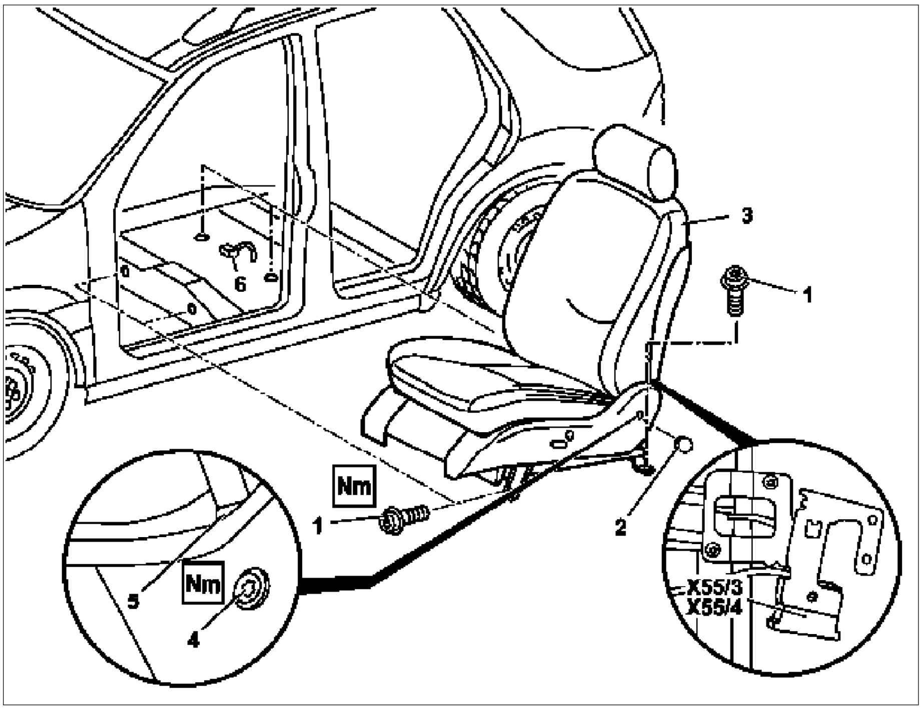
AR91.10-P-1000GH	Remove/install front seat	3.3.97

MODEL 163.113 /128 /136 /154 /157 /172 /174 /175 with CODE (221b) Electrically adjustable driver and passenger seat

1	*Torx socket screws*
2	*Cover cap*
3	*Front seat*
4	*Torx socket bolt*
5	*Belt end fitting*
6	*Connector*
X55/3	*Left front seat contacting strip*
X55/4	*Right front seat connector block*



P91.10-0547-06

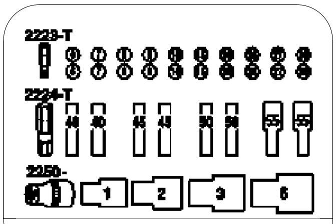
	Remove/install		
1	Remove headrest	i See owner's manual	
2	Remove cover cap (2) from seat rail paneling	i Set the seat height adjustment such that the screw on the belt end fitting is visible.	
3	Unscrew internal Torx drive bolt (4) from the belt end fitting (5)	Nm Torx bit set	*BA91.40-P-1001-01D *000589011000
4	Remove belt end fitting (5)		
5	Unscrew internal Torx drive bolts (1) from the front seat console	**Installation:** Replace bolts. Nm Torx bit set	*BA91.10-P-1001-01B *000589011000
6	Move the front seat (3) forward		
7	Unscrew internal Torx drive bolts (1) from the back seat console	**Installation:** Replace bolts. Nm Torx bit set	*BA91.10-P-1001-01B *000589011000
8	Detach connector (6) from the front left seat connector block (X55/3) and the front right seat connector block (X55/4)		
9	Remove front seat (3)		
10	Install in the reverse order		

Nm Front seats

Number	Designation		Model Series 163
BA91.10-P-1001-01B	Bolt of seating mounting bracket to vehicle floor	Nm	40

Nm Safety belts/emergency tensioning retractors

Number	Designation		Model 163 up to 08/99	Model 163 as of 09/99
BA91.40-P-1001-01D	Belt end fitting screw	Nm	35	35



000 589 01 10 00

Torx bit set